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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am

Work Order No	: 0024024	Department Code:	
Project Name	: pB67-43001-243 ✓	Burden Flags	: NNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-243	Invoice Number	:
Description	: Handle Arm Extension	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 20	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-09-05		
Est Finish Date	: 09-28-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: TD Date: 06/08/31

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

538

DART AEROSPACE LTD	Work Order:	24024
Description: Handle Arm Extension	Part Number:	B67-43001-243
Dwg: B67-43001 Rev. B page 21	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/12	20
2	MC	Turn as per Dwg B67-43001 Dwg Rev: <u>B</u> Material: 6061-T6 tubing 1.00" x 0.187" wall (QQ-A-200/8 or QQ-A-225/8) (M6061T6T1.00W.188) Identify for B67-43001-243 Batch: <u>M18101</u>	BE	05.08.15	20
3	QC2	Inspect parts as they come off the machine	BE	05.08.15	20
4	MC	Deburr	BE	05.08.15	20
5	MM	Mill as per Dwg B67-43001	YD	05.08.25	20
6	QC2	Inspect parts as they come off the machine	YD	05.08.25	20
7	QC8	Second check	SA	05.08.29	20
8	MM	Deburr	YD	09/08/25	20
9	ST	Identify and Stock	CL	05/08/30	20
10	AC	Cost / part: <u>7.70</u>	Syc	05.08.02	20
11	DC	Close W/O <u>7.70</u> Inspect Level 21	DT	05/08/31	20

Rev	Date	Change	Revised By	Approved
A	05.07.20	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
11/15/07.20

ORIGINAL